

Technical Data Sheet



ALTECH PS-HI A 1000/567

MOCOM

Base Polymer	Polystyrene, impact
Special Features	high impact resistance, injection moulding grade
Market Segment	electrical and electronic, Machinery
Application Area	energy management, clothing / fasteners
Typical Applications	housings, fittings, bezels

Pre-Drying Conditions	in a dry air (dessiccant) dryer 60-80 °C for 2-3 h in an air circulating dryer 60-80 °C for 2-3 h dependant on moisture content
Processing Injection Moulding	melt temperature 180-260 °C mould temperature 10-70 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress (3.5% Strain)	43	MPa	ISO 178
Tensile Modulus	2200	MPa	ISO 527
Tensile Stress at Yield	27	MPa	ISO 527
Tensile Elongation at Yield	1.4	%	ISO 527
Tensile Elongation at Break	30	%	ISO 527
Impact Strength (Charpy, 23 °C)	80	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	60	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	7.5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	2.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	89	°C	ISO 306
HDT / A (1,8 MPa)	77	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	10	cm ³ /10min	ISO 1133
MVR temperature	200	°C	-
MVR load	5	kg	-
Shrinkage (lengthwise, 24h)	0.4 - 0.6	%	ISO 294-4
Shrinkage (lateral, 24h)	0.4 - 0.6	%	ISO 294-4
Physical Properties			
Density	1050	kg/m ³	ISO 1183